

**Made in Germany**  
Quality since 1946

**mOLL**  
BATTERIEN

# BATTERY INNOVATIONS

## CAR | TRUCK



# **mOLL** *General catalogue*

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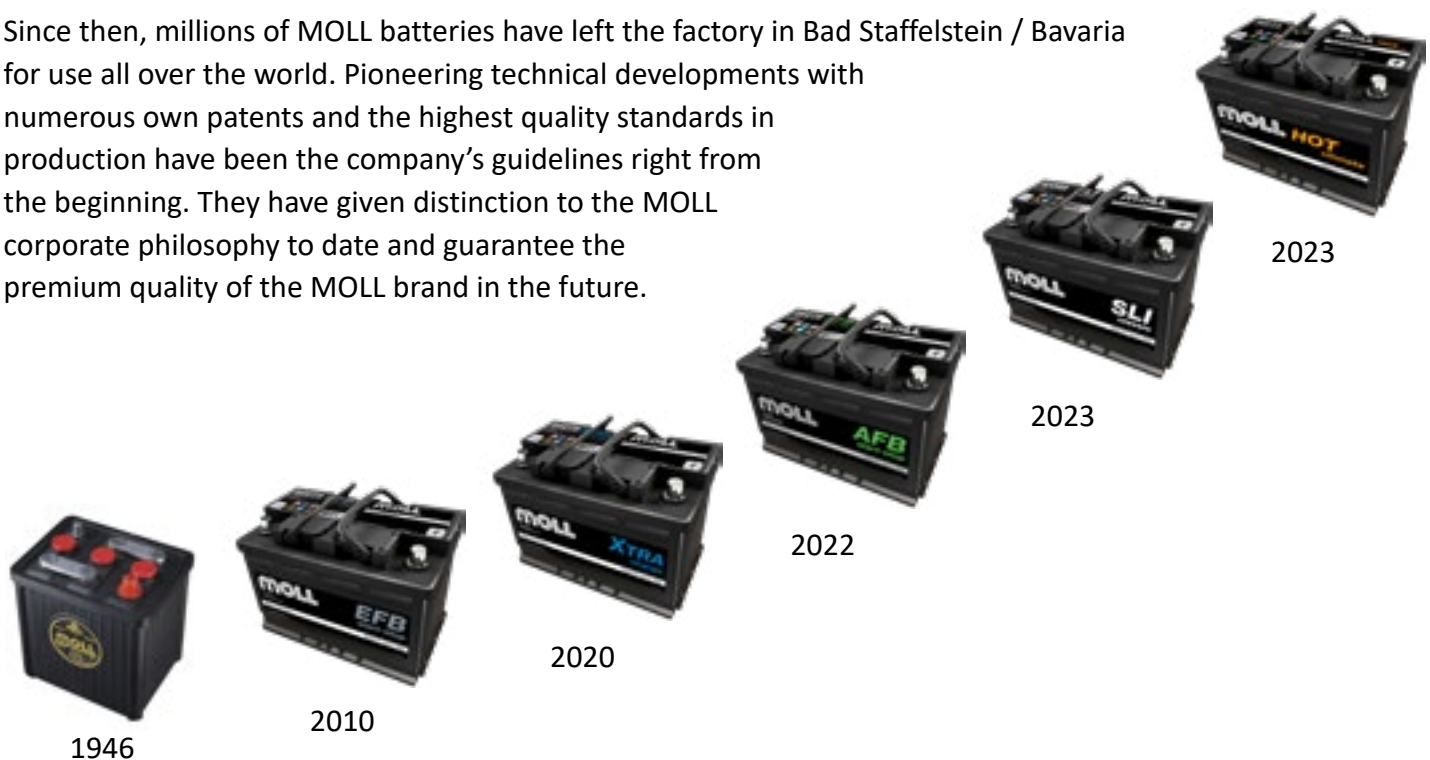
# MOLL *The Company*

## Original Equipment Manufacturer for the Automotive Industry

As an expert, MOLL has decisively influenced the entire battery technology by innovations. The success of the medium-sized company is based upon technical expertise, practical and future-oriented development as well as a constantly high quality level. For this reason, MOLL has been supplying premium batteries as original equipment for premium brands in the German automotive industry for decades.

## 77 years success story „Made in Germany“

Since then, millions of MOLL batteries have left the factory in Bad Staffelstein / Bavaria for use all over the world. Pioneering technical developments with numerous own patents and the highest quality standards in production have been the company's guidelines right from the beginning. They have given distinction to the MOLL corporate philosophy to date and guarantee the premium quality of the MOLL brand in the future.



## Premium quality for premium brands

MOLL supplies well-known automotive and utility vehicle manufacturers in the original equipment sector, e.g.: Audi, Daimler, Porsche, Seat, Škoda, Volkswagen, Ammann, Delko, Frankia, Hamm, Hammelmann, Holmer, Kaeser, Liebherr, Tadano Faun, Prinoth, Weber MT and many more.



# **mOLL** *Philosophy*

## **Corporate Social Responsibility**

Ever since the company was founded in 1946, the battery manufacturer MOLL has demonstrated social responsibility. In addition to merely economic aspects, social concerns, the wellbeing of society and environmental issues are always taken into account by the company's management.



## **What we believe in and what we stand for**

- ✓ we respect people, the environment and nature without exception
- ✓ we respect the laws and cultures of the countries in which we operate
- ✓ we live and work according to ethical principles and generally recognised legal principles
- ✓ we act honestly and with integrity
- ✓ we engage in open and constructive dialogues with all groups in society
- ✓ we respect the interests of our customers, shareholders, employees, partners and suppliers and involve them appropriately in our success
- ✓ we act in an environmentally conscious manner and sustainably protect climate and resources

## **Environmentally conscious handling of resources**

Environmental protection and the careful and considerate use of our resources by continuously improving our production processes is an elementary component of our corporate goals. Environmental protection is on an equal footing with other important goals such as economic efficiency and our quality policy.

We encourage all employees to act safely and responsibly with an open information policy and with regular trainings and instructions. We also maintain an open dialogue with the public and the authorities.

All resources are used responsibly and ecologically. MOLL takes back used batteries and guarantees proper recycling.

MOLL is certified according to ISO 14001 environmental management and ISO 50001 energy management.

MOLL batteries are more than 99% recyclable.



# MOLL *Highest Quality*

## Certified Quality, Environment and Energy Management



Quality management according to IATF 16949



Quality management according to ISO 9001



Environmental management system according to ISO 14001



Energy management system according to ISO 50001

## Original equipment quality also in the aftermarket

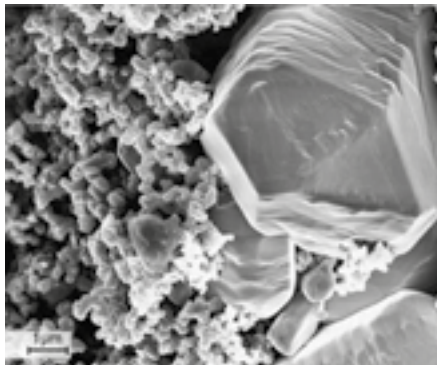
- Same production lines for original equipment and aftermarket
- Same quality standards for original equipment and the aftermarket
- All batteries are 100% tested
- Development in close cooperation with vehicle manufacturers
- Outstanding process, product and development quality in accordance with IATF 16949/2016
- MOLL is regularly among the test winners in independent battery tests



## Innovations from MOLL

### Nano Carbon Technology

The **Nano Carbon Technology** embodies 77 years of MOLL battery know-how. The recipes of the active masses for the various MOLL product ranges have been individually adapted and further optimised over the years. Each recipe has an individual mix of different carefully selected carbons that ensures a high active surface area and a pore structure that is favourable for the specific application.



#### Benefits of the **Nano Carbon Technology**:

- Larger surface
- Favourable pore structure
- High charge acceptance
- High cycling stability

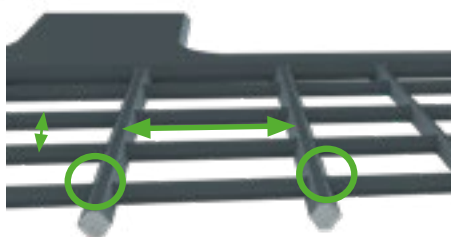
### MegaGrid Technology

The **MegaGrid technology** is also the result of many decades of experience. To manufacture the positive electrode, the well-proven, robust gravity grid casting process is used. The grid design, the casting process and the grid alloys have been continuously further developed.



#### Benefits of the **MegaGrid Technology**:

- Highest corrosion resistance
- Reinforced grid design
- Optimised wire geometry
- Optimised wire spacings
- Optimised current distribution
- Improved grid-mass bonding
- Low grid growth
- Long service life



## High quality components

### Optimized connector design:

- Low internal resistance
- High vibration resistance



### Oval Schneidring:

- Larger cross-sectional area
- High vibration resistance



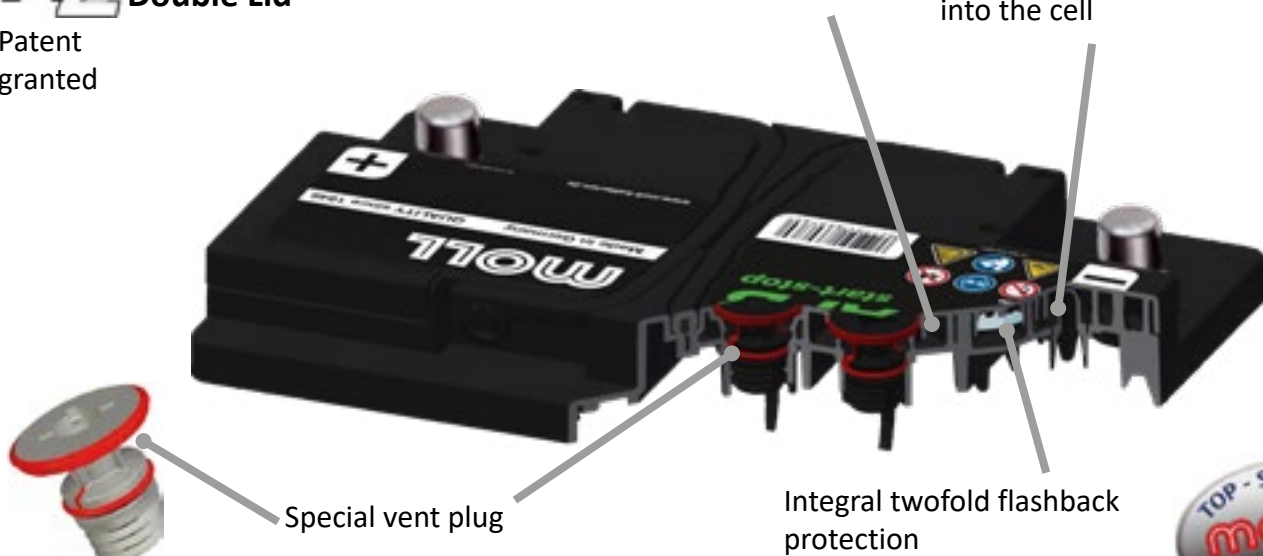
intercell connection  
(through the partition)

## K<sub>2</sub> Double Lid

Patent granted

Precipitation of aerosols at vapour traps of the labyrinth

Labyrinth design to warrant safe return flow of acid and aerosols into the cell



- Leak proof according to VW specification
- Plug with electrostatic discharge tightness (ESD)

# **mOLL** Starter batteries

## Performance parameters and fields of application



	<i>AFB</i> <i>start-stop</i>	<i>EFB</i> <i>start-stop</i>	<i>XTRA</i> <i>charge</i>
Capacity range	66Ah - 106Ah	64Ah - 94Ah	48Ah - 110Ah
Cranking current range (EN)	680A - 950A	620A - 860A	470A - 960A
Size range	H5(L2) - H9(L6)	H5(L2) - H8(L5) T6(Lb3); T7(Lb4)	H5(L2) - H9(L6) T4(Lb1) - T6(Lb3)
Central degassing	yes	yes	yes
Charge Acceptance (fast chargeability)	++	++	+++
Cyclability	E3	E3	E2
Vibration resistance	V3	V3	V3
Water consumption	W4	W4	W4
Spill proofness	yes	yes	yes
Hot place of installation	++	++	++
Micro-Hybrid ability	+++	+++	+
Brake energy recovery (recuperation)	+++	+++	+
Suitable as replacement for AGM	yes	no	no
maintenance free, no refilling of water	yes	yes	yes
Application	Vehicles with micro-hybrid-systems (start-stop and recuperation), replaces AGM	Vehicles with micro-hybrid-systems (start-stop and recuperation)	Vehicles with numerous electrical consumers / diesel vehicles; used and classic vehicles. Especially suitable for colder climates



<i>SLI classic</i>	<i>HOT climate</i>	<i>EVR extreme vibration resistance</i>	<i>EFB Super Heavy Duty</i>
46Ah - 95Ah	63Ah - 103Ah	40Ah	110Ah - 225Ah
440A - 800A	540A - 830A	300A	760A - 1150A
H4(L1) - H8(L5)	H5(L2) - H9(L6)	T4(Lb1)	DIN A,B,C MAC 110
yes	yes	yes	yes
++	++	+	++
E1	E2	E1	E2
V3	V3	>V4	V3
W4	W5	W4	W4
yes	yes	yes	yes
++	+++	++	+
+	-	-	++
+	-	-	++
no	no	no	no
yes	yes	yes	yes
Used and classic vehicles with less electrical consumers	Vehicles with numerous electrical consumers. Especially suitable for hot climates	Vehicles, machines, applications with very high vibration loads	Truck, construction machinery, special vehicles, agricultural machinery

# **mOLL** *AFB start-stop*

## **The innovative alternative to AGM**

**MOLL**, the inventor of the modern EFB, sets new standards with the product innovation **MOLL AFB start-stop**. The **MOLL AFB start-stop** is based on the **MOLL EFB technology** and has been specifically adapted to the AGM on-board network behaviour. The newly developed active mass formulations ensure higher charge acceptance and improved micro-hybrid capability compared to the AGM battery. Combined with the corrosion-resistant alloys, this ensures excellent temperature stability and high cold-cranking performance. This makes the **MOLL AFB start-stop** the “better AGM battery”.



MOLL Type no.	Box	Terminal position	Terminal type	Capacity Ah (20h)	Cold-cranking current A (EN)	Max. outer dimensions [mm]		
						Length	Width	Height
86066	H5/L2	0	1	66	680	242	175	190
86076	H6/L3	0	1	76	760	278	175	190
86086	H7/L4	0	1	86	800	315	175	190
86096	H8/L5	0	1	96	860	353	175	190
86106	H9/L6	0	1	106	950	394	175	190

all data according to EN 50342

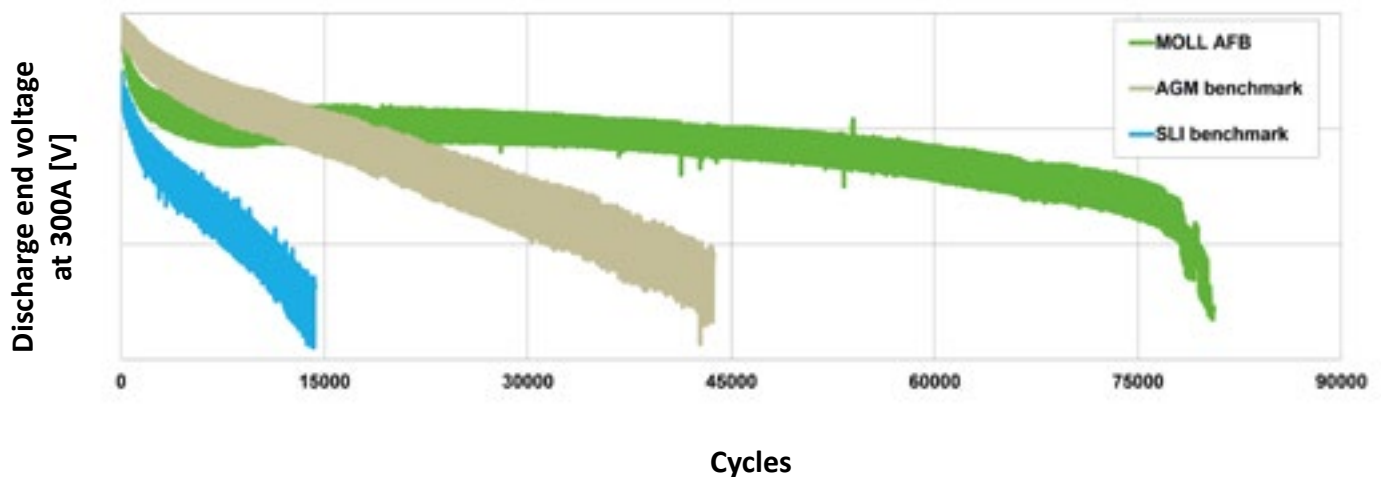
- ✓ Replaces AGM
- ✓ Economical alternative to AGM
- ✓ Use of particularly corrosion-resistant alloys
- ✓ Highest charge acceptance due to specially developed active masses, thus also especially suitable for vehicles with frequent short journeys
- ✓ Robust gravity casting technology with reinforced grid design
- ✓ Low water consumption - maintenance-free due to calcium grid technology
- ✓ Highest leakage safety due to patented double lid with ESD-proof screw plug
- ✓ Longer shelf life due to calcium grid technology
- ✓ High vibration resistance
- ✓ Quality Made in Germany
- ✓ Over 99% recyclable

AGM












replaced by

**mOLL**  
AFB start-stop

Comparison of Micro-Hybrid Capability



**MOLL AFB start-stop – Most important features at a glance**

 OE-Quality	 MegaGrid-Technology	 Nano-Carbon-Technology	 quick charge	 Start/Stop-Technology	 Highest cyclability	 high cold-cranking performance	 capable of recuperation	 high thermal stability	 vibration resistance	 ideal spill-proofness	 many electrical consumers
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# **mOLL** EFB start-stop

## *Developed for micro-hybrid applications*

The **MOLL EFB start-stop** was developed as an alternative technology to the AGM and has been used successfully by well-known car manufacturers for over 10 years. Thanks to **nano carbon technology**, the **MOLL EFB start-stop** is particularly impressive with its excellent micro-hybrid cycle performance and simultaneously high cold-cranking performance. The exceptional corrosion resistance of the grids in **MegaGrid technology** ensures a long service life even at higher temperatures. The **MOLL EFB start-stop** is a power pack that meets the highest requirements.

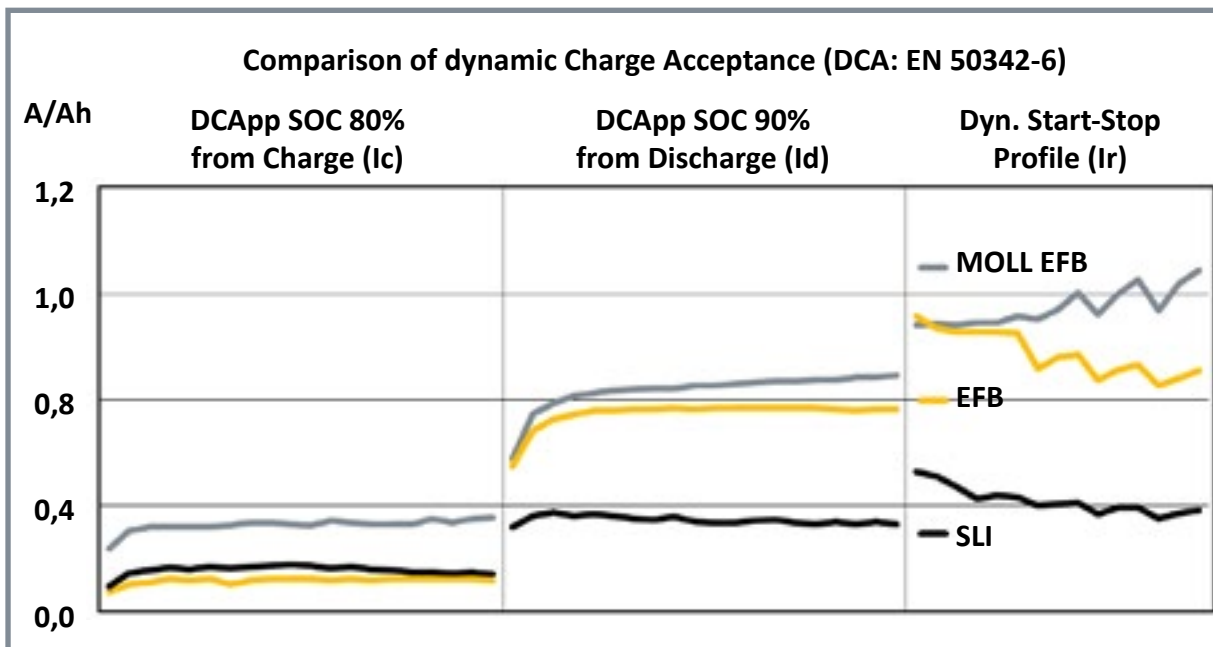


MOLL Type no.	Box	Terminal position	Terminal type	Capacity Ah (20h)	Cold-cranking current A (EN)	Max. outer dimensions [mm]		
						Length	Width	Height
82064	H5/L2	0	1	64	620	242	175	190
82068	T6/Lb3	0	1	68	660	278	175	175
82074	H6/L3	0	1	74	720	278	175	190
82078	T7/Lb4	0	1	78	740	315	175	175
82084	H7/L4	0	1	84	800	315	175	190
82094	H8/L5	0	1	94	860	353	175	190

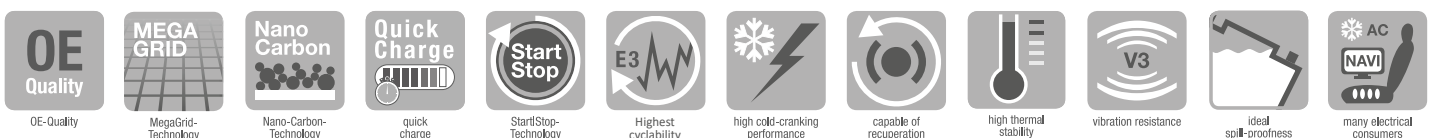
all data according to EN 50342

- ✓ Extremely high cycle performance in micro-hybrid application
- ✓ Highest charge acceptance due to specially developed active masses, thus also especially suitable for vehicles with frequent short journeys
- ✓ Low water consumption - maintenance-free due to calcium grid technology
- ✓ Robust gravity casting technology with reinforced grid design
- ✓ Use of particularly corrosion-resistant alloys
- ✓ Highest leakage safety due to patented double lid with ESD-proof screw plug
- ✓ Longer shelf life due to calcium grid technology
- ✓ High vibration resistance
- ✓ Quality Made in Germany
- ✓ Over 99% recyclable

The **MOLL EFB start-stop** features outstanding charge acceptance



### MOLL EFB start-stop – Most important features at a glance



# **mOLL** *XTRA charge*

## *For faster charging*

The **MOLL XTRA charge** has been designed to charge almost twice as fast as conventional batteries, especially at low states of charge, thanks to **Nano Cabon Technology**, which has a significant effect on battery life. This also applies to low charging voltages, making the **MOLL XTRA charge** particularly suitable for older vehicles. The excellent cold-cranking performance of the **MOLL XTRA charge** ensures driving pleasure even in winter.



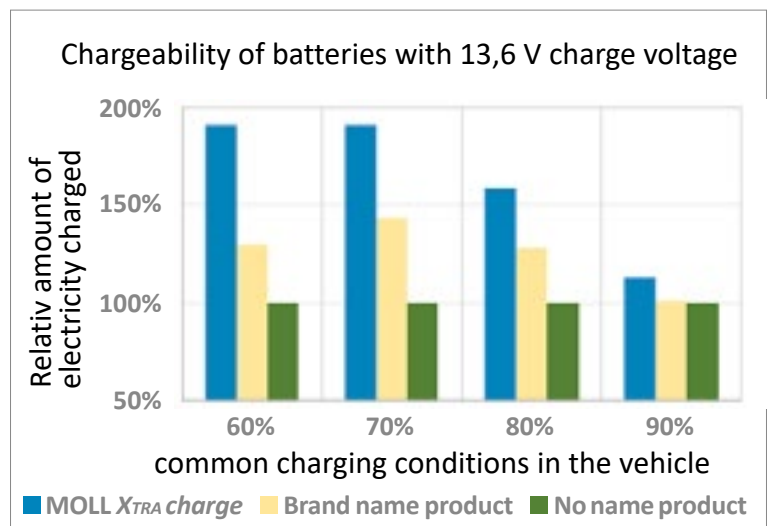
MOLL Type no.	Box	Terminal position	Terminal type	Capacity Ah (20h)	Cold-cranking current A (EN)	Max. outer dimensions [mm]		
						Length	Width	Height
84048	T4/Lb1	0	1	48	470	207	175	175
84060	T5/Lb2	0	1	60	600	242	175	175
84064	H5/Lb2	0	1	64	620	242	175	190
84070	T6/Lb3	0	1	70	700	278	175	175
84075	H6/L3	0	1	75	720	278	175	190
84085	H7/L4	0	1	85	800	315	175	190
84100	H8/L5	0	1	100	900	353	175	190
84110	H9/L6	0	1	110	960	394	175	190

all data according to EN 50342

- ✓ Extra fast charging due to Nano Carbon technology, thus also especially suitable for vehicles with frequent short journeys
- ✓ Low water consumption – maintenance-free due to calcium grid technology
- ✓ Robust gravity casting technology
- ✓ Use of particularly corrosion-resistant alloys
- ✓ Use of specially developed active masses
- ✓ Highest leakage safety due to patented double lid with ESD-proof screw plug
- ✓ Suitable for vehicles with many electrical consumers
- ✓ Longer shelf life due to calcium grid technology
- ✓ High vibration resistance
- ✓ Quality Made in Germany
- ✓ Over 99% recyclable

**MegaGrid Technology** together with **Nano Carbon Technology** ensures the **MOLL XTRA charge** the low internal resistance and superior charge acceptance even at low charging voltages.

The high capacity combined with highest cold cranking performance makes the **MOLL XTRA charge** a robust workhorse suitable for all sectors that do not require start-stop functionality.



## MOLL XTRA charge – Most important features at a glance



# **mOLL** *SLI classic*

## *The reliable standard*

The **MOLL SLI classic** is the inexpensive alternative to our **MOLL XTRA charge** for standard applications that do not require particularly high cold start performance. The **MOLL SLI classic** is exactly the right choice if you have a standard application but still value the highest quality. Due to the fast charging thanks to the nano-carbon technology, the **MOLL SLI classic** is also well suited for older vehicles or for vehicles with frequent short trips. We also use OE quality for the **MOLL SLI classic**, thus achieving maximum service lives.



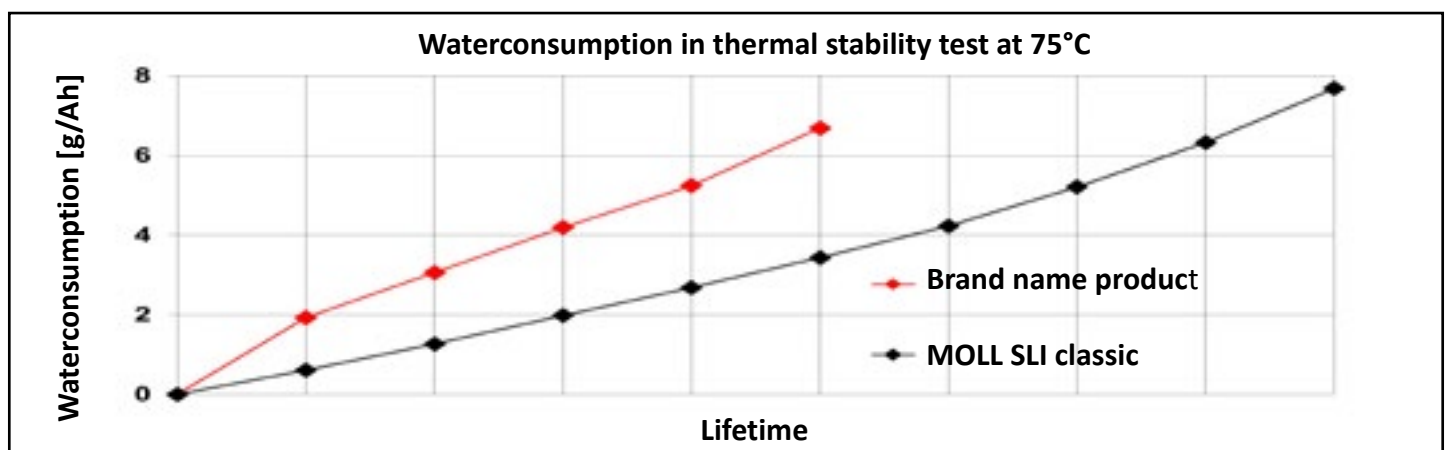
MOLL Type no.	Box	Terminal position	Terminal type	Capacity Ah (20h)	Cold-cranking current A (EN)	Max. outer dimensions [mm]		
						Length	Width	Height
80046	H4/L1	0	1	46	440	207	175	190
80060	H5/L2	0	1	60	540	242	175	190
80072	H6/L3	0	1	72	640	278	175	190
80080	H7/L4	0	1	80	720	315	175	190
80095	H8/L5	0	1	95	800	353	175	190

all data according to EN 50432-2

- ✓ Extra fast charging due to nano carbon technology, thus also especially suitable for vehicles with frequent short journeys
- ✓ Low water consumption – maintenance-free due to calcium grid technology
- ✓ Robust gravity casting technology
- ✓ Use of particularly corrosion-resistant alloys
- ✓ Use of specially developed active masses
- ✓ Highest leakage safety due to patented double lid with ESD-proof screw plug
- ✓ Longer shelf life due to calcium grid technology
- ✓ High vibration resistance
- ✓ Quality Made in Germany
- ✓ Over 99% recyclable

**MegaGrid Technology** together with **Nano Carbon Technology** ensures low internal resistance and superior charge acceptance even at low charging voltages like the big brother **MOLL XTRA charge**.

We also use OE quality for the **MOLL SLI classic**, this means among other things that we use only very pure materials. This can be clearly seen from the very low water consumption in the thermal stability test, thus achieving maximum service life.



## MOLL SLI classic – Most important features at a glance



quick charge



MegaGrid-Technology



Nano-Carbon-Technology



Highest cyclability



high cold-cranking performance



vibration resistance



ideal spill-proofness



OE-Quality

# **mOLL** *HOT climate*

## **The Premium Battery for hot climates**

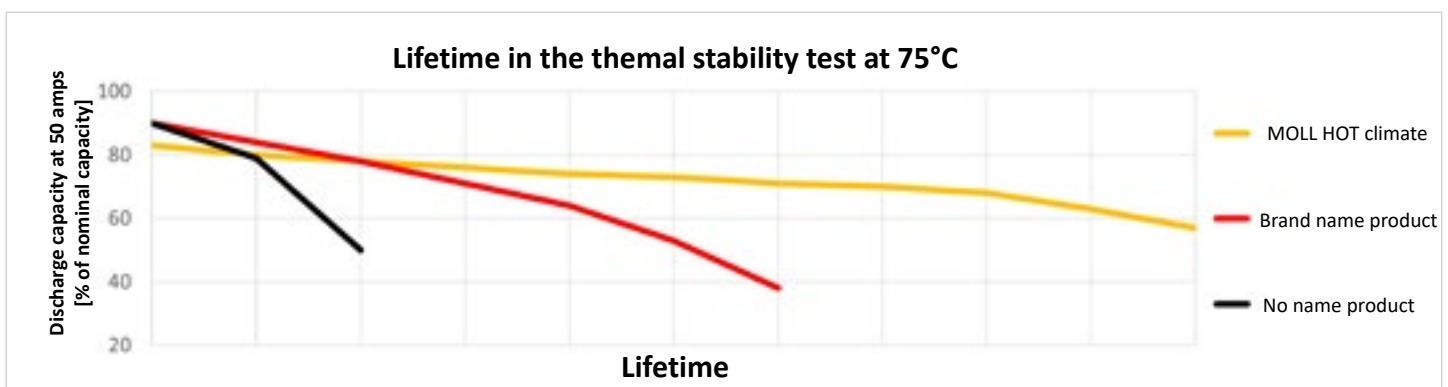
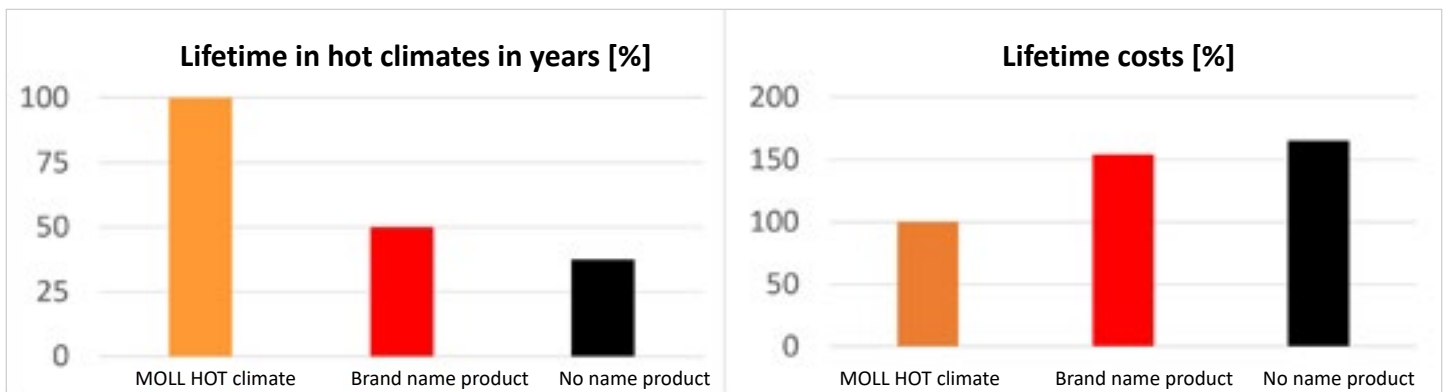
Due to its special design, the **MOLL HOT climate** achieves a significantly longer service life in hot climates compared to standard batteries. The very good corrosion resistance, even at high temperatures, is achieved by special lead alloys and the proven, robust gravity casting technology. Due to its very low water consumption in combination with specially developed active masses, the **MOLL HOT climate** is especially suitable for hot climates.



MOLL Type no.	Box	Terminal position	Terminal type	Capacity Ah (20h)	Cold-cranking current A (EN)	Max. outer dimensions [mm]		
						Length	Width	Height
85063	H5/L2	0	1	63	540	242	175	190
85073	H6/L3	0	1	73	620	278	175	190
85083	H7/L4	0	1	83	700	315	175	190
85093	H8/L5	0	1	93	750	353	175	190
85103	H9/L6	0	1	103	830	394	175	190

all data according to EN 50342

- ✓ Up to two times longer lifetime at high temperatures compared to standard batteries
- ✓ Lowest life cycle costs
- ✓ Low water consumption - maintenance-free due to calcium grid technology
- ✓ Low self-discharge at hot temperatures
- ✓ Robust gravity casting technology with reinforced grid design
- ✓ Use of highly corrosion-resistant alloys
- ✓ Use of specially developed active masses
- ✓ Highest leakage safety due to patented double lid with ESD-proof screw plugs
- ✓ High vibration resistance
- ✓ OE- Quality
- ✓ Quality Made in Germany
- ✓ Over 99% recyclable



### MOLL *HOT climate* – Most important features at a glance



# **mOLL** EFB Super Heavy Duty

**Designed for long service life**

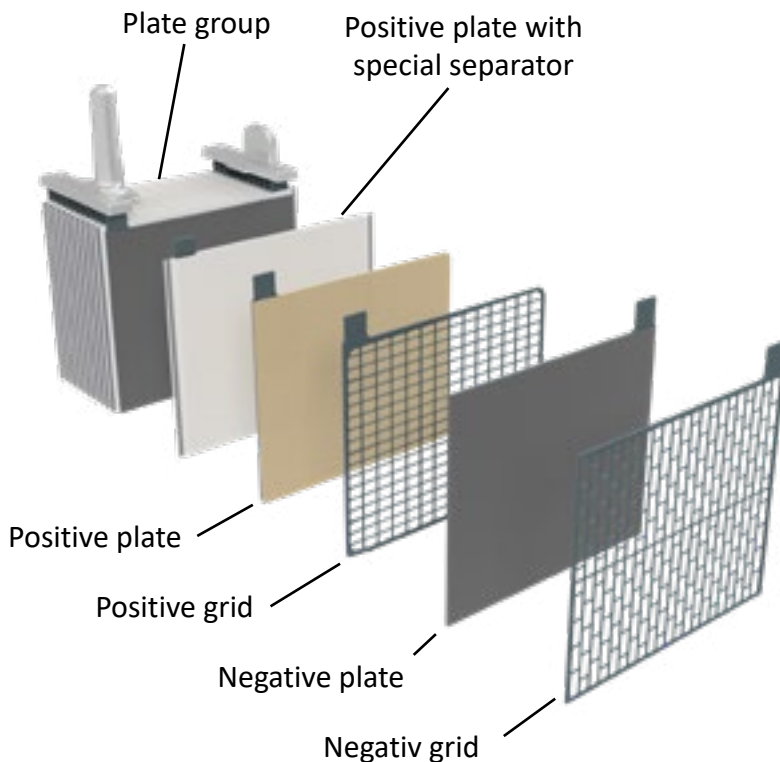
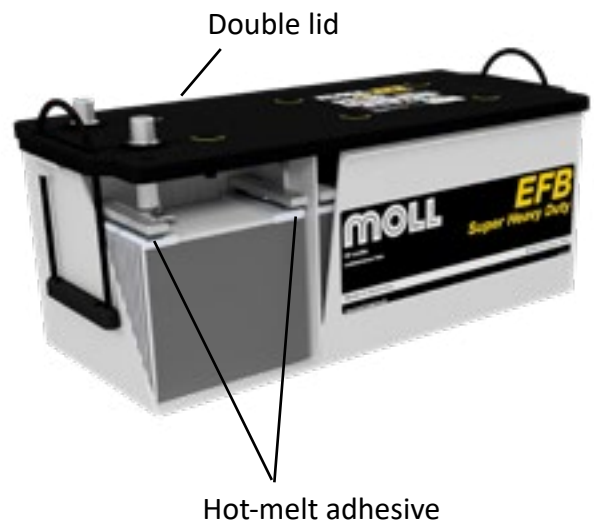
After the redesign, **MOLL EFB Super Heavy Duty** is even more powerful and durable than its predecessor. It is the right choice for demanding applications in trucks, construction or agricultural machinery or in special vehicles. **MOLL EFB Super Heavy Duty** is a battery in OE quality for the replacement market and it is extremely durable even with daily use.



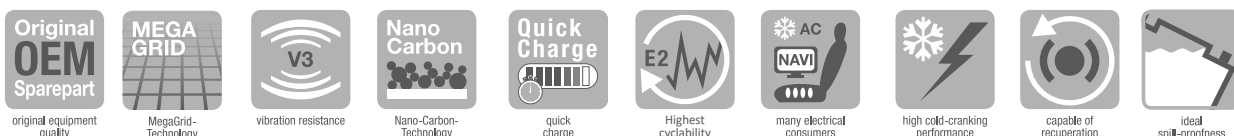
MOLL Type no.	Terminal position/ Terminal type	Box	Capacity Ah (20h)	Cold-krank- ing current A (EN)	Central degassing	Double lid	Max. outer dimensions [mm]		
							Length	Width	Height
93 110	3/1	MAC110	110	760	x		514	175	210
93 125	2/1	NATO	125	1000			286	269	230
93 135	3/1	MAC110	135	1000	x		514	175	210
93 140	3/1	DIN A	140	760	x	x	513	189	223
93 180	3/1	DIN B	180	1000	x	x	513	223	223
93 225	3/1	DIN C	225	1150	x	x	518	276	242

all data according to EN 50342

- ✓ Extra fast charging due to Nano Carbon technology
- ✓ MegaGrid technology in heavy gravity-casting quality
- ✓ Very high cycle stability
- ✓ Extremely long service life
- ✓ Use of specially developed active masses
- ✓ Highest leakage safety due to double lid
- ✓ ESD-proof screw plugs
- ✓ Suitable for vehicles
- ✓ With many electrical consumers
- ✓ Extraordinarily vibration resistant
- ✓ Quality Made in Germany
- ✓ Over 99% recyclable



**MOLL EFB Super Heavy Duty – Most important features at a glance**



# **mOLL** *EVR extreme vibration resistance*

**Designed for highest vibration resistance**

The **MOLL EVR extreme vibration resistance** is a special development for extreme vibration resistance requirements. It was developed together with a well-known manufacturer of vibrating plates. The enormously high vibration resistance is achieved by the extremely stable gravity-cast grids for the positive and negative electrode, a particularly robust separator with fleece layer for vibration absorbing and the extra strong hot melt bondings of the plate group at the top and bottom.



MOLL Type no.	Box	Terminal position	Terminal type	Capacity Ah (20h)	Cold-cranking current A (EN)	Max. outer dimensions [mm]		
						Length	Width	Height
88040	T4/Lb1	0	1	40	300	207	175	175

all data according to EN 50342

- ✓ Highest vibration resistance due to special separator with fleece layer for vibration absorbing
- ✓ Highest vibration resistance due to extra strong hot melt bonding of the plate group at the top and bottom
- ✓ Original equipment quality, also for the aftermarket
- ✓ Robust gravity casting technology with reinforced grid design for positive and negative grids
- ✓ Use of particularly corrosion-resistant alloys
- ✓ Use of specially developed active masses
- ✓ Highest leakage safety due to patented double lid with ESD-proof screw plugs
- ✓ Longer shelf life due to calcium grid technology
- ✓ Quality Made in Germany
- ✓ Over 99% recyclable



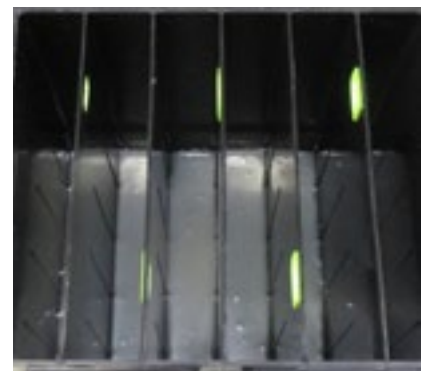
special separator with fleece layer



stable gravity casting grid



Top gluing



Bottom gluing

***EVR extreme vibration resistance - Most important features at a glance***



MegaGrid-Technology



Nano-Carbon-Technology



vibration resistance



ideal spill-proofness



OE-Quality

# **mOLL** *Small series specialist*

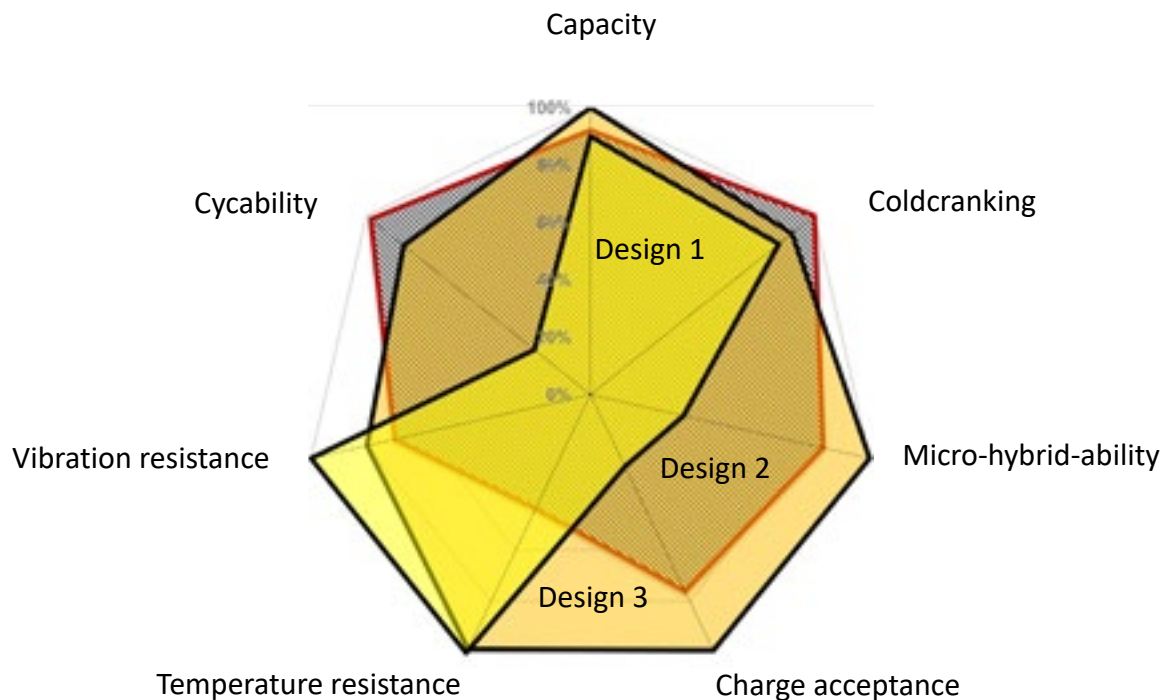
## **Battery performance - There is no „One fits all“**

Over 77 years of experience as a supplier and development partner to the automotive, construction vehicle and special machinery industry guarantee the highest level of know-how, also for your application!

The following examples from the exotic to the simple give you an impression of our possibilities.

- A special designed battery as energy source in 10 000 m water depth (1 000 bar), with special water tight connectors and a special tool for easy handling (charging, acid fill up)
- A special designed battery for Rallye Paris-Dakar with particular high vibration- and temperature resistance
- Batteries with a private label in your desired design

Based on the key requirements of your application, we can design a battery optimized for your specific need – starting from a volume of 5,000 batteries!



***Do you need a battery for a specific application?***  
**We will develop the perfect solution!**

# mOLL Standards

## Base hold-downs, terminal positions and terminal types

### Base hold-downs

#### B1



Hold-downs with a height of 10.5 mm on the long sides

#### B5



Hold-downs with a height of 10.5 mm on the long sides and of 29 mm on the narrow sides

#### B3/13



B3: 3 Notches | B13: 5 Notches

Hold-downs with a height of 10.5 mm on the long and narrow sides

#### B6



Hold-downs with a height of 29 mm on the narrow sides

#### B4/14



B4: 3 Notches | B14: 5 Notches

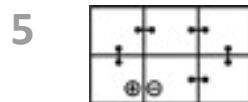
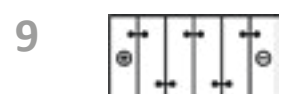
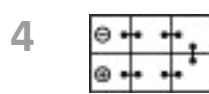
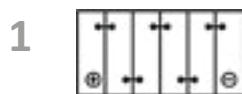
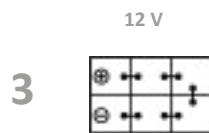
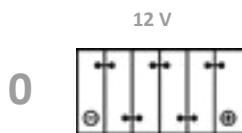
Hold-downs with a height of 19 mm on the long sides

#### B11

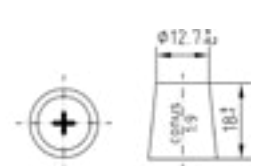
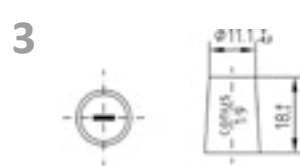
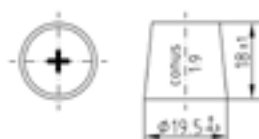
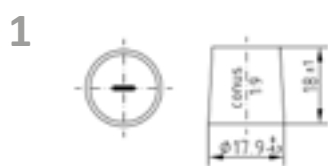


Hold-downs with a height of 10.5 mm on the narrow sides

### Terminal positions



### Terminal types



1 Terminal according to EN 50342

1/3 Terminals for Japanese vehicles with adapter for European vehicles

# mOLL Battery features

## Icons for quick guidance



**OE**  
Quality

OE-Quality

Original equipment quality  
also for the aftermarket



**Quick  
Charge**

quick  
charge

Very fast charging capability



**Original  
OEM  
Sparepart**

original equipment  
quality

Meets all requirements of of the car  
manufacturers for the original  
equipment



capable of  
recuperation

Meets all demands of the vehicle  
manufacturers for micro-hybrid  
applications (recuperation and  
start | stop)



**MEGA  
GRID**

MegaGrid-  
Technology

MegaGrid: High-performance grid  
with lead-calcium-silver alloy



high thermal  
stability

High thermal stability, ideal for  
installation in the engine  
compartment



**Nano  
Carbon**

Nano-Carbon-  
Technology

Special nano carbon additives to  
prevent sulphation and for maximum  
cycle life



**V3**

vibration resistance

Vibration resistance levels  
(V3-SHD = max.)



**Start  
Stop**

Start/Stop-  
Technology

Very high start | stop capability and  
enormous performance



ideal  
spill-proofness

Ideal spill-proofness due to  
patented K2 double lid



**E3**

Highest  
cyclability

Cycle lifetime E3 according to EN 50342-1



**AC**

**NAVI**

many electrical  
consumers

Highest number of electrical  
consumers, especially in vehicles  
with auxiliary heating



**High cold-cranking  
performance**

high cold-cranking  
performance

Very high cold-cranking performance



**price performance  
ratio**

price performance  
ratio

Balanced price-performance ratio





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Subject to changes and errors, illustrations similar.